

Primer

Stardry™ 300 **Anti-Corrosive Primer**

A high build hybrid alkyd primer selected for superior adhesion and corrosion resistance (1000 hrs. Bondrite ASTM117). Sandable following morning without “gumming” the abrasive. Formulated to tolerate up to several months outdoor storage prior to application of topcoat.

- ▶ Early scratch resistance for shop and shipping protection.
- ▶ No recoat window limitation. Unlike typical alkyd primers, resisting lifting from substrate or wrinkling when topcoated with certain formulations.
- ▶ Tailored for use in agile manufacturing environments, emphasizing a high quality finished product.
- ▶ Excellent as a sandwich coat over alkyd when topcoated with a 2K product. Contains anti-corrosive chromate free pigments, with excellent spraying characteristics and the ability to dry quickly.
- ▶ Welding arc may be easily struck with conventional welding rods and equipment.
- ▶ Possesses high build properties, covering surface irregularities, and is non-lifting.
- ▶ Available in Reduced Version
- ▶ Over 1000 hours of Salt Spray ASTM B117 @2-3 mils DFT



Topcoat

Stardry™ 210 **Fast Drying Acrylic Enamel**

Designed for general OEM industrial applications with emphasis on fast dry times.

- ▶ Acrylic modification for additional hardness and fade resistance.
- ▶ Very fast tack free; dry to touch in 3 to 5 min; Dry to handle in 5 to 10 minutes. Retains best air-dry film properties.
- ▶ Good water and corrosion resistance.
- ▶ Exhibits good adhesion to metal.
- ▶ Recoat window between 15 minutes and 4 hours without scuff sand for improved productivity.

Stardry™ 340 **Fast Drying Phenolic Alkyd Enamel**

Stardry™ 340 phenolic alkyd offers very fast dry time and exhibits superior adhesion. Designed for general O.E.M. industrial products, such as, steel containers, racking, cabinets, machinery, hardware, etc. Unicoat available, containing rust inhibitors to offer anti corrosion properties for a one coat system.

- ▶ No recoat window limitation.
- ▶ Produces a hard, tough protective coat.
- ▶ Phenolic modification for superior chemical resistance.
- ▶ Designed for industrial applications, with good water resistance after 24 hours.
- ▶ Possesses superior adhesion.
- ▶ Dry to touch in 10-15 min; Dry hard after 24 hours; Full cure after 7 days.
- ▶ Excellent Corrosion Resistance – can be used direct to metal (≈500 hours of Salt Spray ASTM B117). Primer is Recommended for better protection.